

1.0 LESTERCAST QUALITY MANUAL SCOPE

1.1 INTRODUCTION

Lestercast Limited, founded in 1972, are a leading UK precision investment casting manufacturer. Offering bespoke components in an extensive range of metals and specialist alloys for both industrial and commercial applications.

1.2 SITE DESCRIPTION

Lestercast Limited have a singular site that contains all operations and departments relative to the business, apart from any Bought-Out Products & Services. The site is limited to the following address;

Lestercast Limited, Investment Casting Centre, 14-16 Ireton Avenue, Leicester, LE4 9EU, United Kingdom.

This address is used for the manufacturing of investment castings using the Lost Wax method.

1.3 SCOPE OF OPERATIONS

All products and services sold by Lestercast Ltd is subjected to, but not limited to, requirements of ISO 9001:2015 and conforms to contractual and regulatory requirements. This includes evidence that all work undertaken within the defined scope is completed correctly within the specification stated by the customer

In addition, all products and services sold by Lestercast Ltd to customers that are applicable to the Automotive Sector and specifically intended for use on a road going vehicle is subjected to, but not limited to, requirements of IATF16949:2016 and also the customer's specific requirements as defined within their purchase agreement.

Companies that are applicable to the Automotive Sector for Lestercast manufacturing are;

Bentley Motors Ltd
Scala Design Technische Produktentwicklung GmbH

1.4 PERMISSABLE EXCLUSIONS

All permissibly excluded clauses are listed within QR000C Process Matrix. These clauses are justifiably excluded as we are not contractually responsible for product design.